



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5395-1
Job Sheet 187313



Part No: D5395-1

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	1/11/19	1/11/19	0.00	2.13	Waterjet - Flow		DE 18/12/20
110	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-4		DE 18/12/20 DAS
120	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC8-6		JAN 02 2019 68
130	Brake NC	4 pcs	1/11/19	1/11/19	0.24	0.17	Brake NC 1		38 DAS 9-89
140	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC5		38
150	Powdercoat	4 pcs	1/11/19	1/11/19	0.00	0.12	Powdercoat2		BEB 12/01-03
160	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC3		38 DAS
170	Packaging	4 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-2		JAN 02 2019
180	QC21-SA	4 Ea	1/11/19	1/11/19	0.00	0.00	QC21		DAS 21 JAN 08 2019 9-9

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	.0500 sf (.0125 ea)	100-Waterjet - Flow - 1	

1138951 START: 10:35 TEMP: 400° FINISH: 10:45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S12GA	0	43	0

Part Specifications

Specifications could not be found.

Plex 11/30/18 9:45 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

DART
AEROSPACE

Container No: S139573

Uart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Part: D5395-1

Job No: 187313

Serial No/Batch: S139573

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/20/18